

**AMENDMENTS TO THE SPECIFICATION**

1. Please substitute context of Paragraph [0019] of the specification with the following amended context:

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"As shown in Fig.5, a title angle ion bombardment process is then carried out at an incident title angle of about ~~3°C - 7°C~~ 3 to 7 degrees relative to the axis (not shown) that is perpendicular to the main surface 11 of the semiconductor substrate 10."

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